



IIT MADRAS

Indian Institute of Technology Madras

Technology Transfer Office
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Industrial Consultancy & Sponsored Research (IC&SR)

AN ELECTROLYZER SYSTEM WITH NONPRECIOUS ELECTROCATALYSTS FOR GREEN H₂ PRODUCTION BY ELECTROLYSIS OF WATER IITM TECHNOLOGY AVAILABLE FOR LICENSING

Problem Statement

- In the present era, the cost-effective production of hydrogen (H₂) is the vital research area, wherein clean water splitting driven by electricity or solar power is one of the most promising approach.
- Further, using of **clean Aqua water** is **costlier** and **resources are limited**.
- In this instant, the **clean water** can be replaced by **natural resource water** like **sea water with or without treatment** for the process of production of H₂.
- One of the major issues cause while using of real sea water during **electrolysis process** is that said **water** contains **several salts**, and that form **participates** on the **cathode surface**, which **obstructs** to reach the **benchmark of current density**.
- Therefore, there is need for an electrolyzer system and framework to overcome above issues.

Technology Category/ Market Z

Sustainable Energy and material science

: Green H₂ Production, Hydrogen Electrolyzer;

Industry: Renewable Green Hydrogen;

Application(s): Green H₂ Production

Market: The global green Hydrogen market was valued at USD 676 million in 2022 and is projected to reach **USD 7,314 million** by **2027**, growing at a CARG of **61.0%** during the forecast period.

Intellectual Property

IITM IDF Ref: 2319

IN Patent No. 419116 (Granted)

Technology

Electrocatalyst development:

- **Anode** Catalyst layer is designed by using a framework type structure i.e Cobalt hexacyanoferrate (Co-FePBA) mixed with nitrogen doped carbon nanotube (NCNT) and heated at different temperatures (300-400°C) to obtain Co-FePBA/NCNT composite.
- **Cathode** Catalyst layer is designed by Metallic nickel particles encapsulated inside nitrogen-doped carbon tubules (Ni/NCT).
- Carbon based substrate is used as catalyst support instead costly metallic foam.
- In present electrolyzer system, the **KOH treated sea water** is used as an **electrolyte** for testing purpose. Further, the **ground water or salty ground water** may be used as electrolyte as discussed in the Patent.
- **Design Framework:** The electrolyzer system comprises an anode catalyst layer, a cathode catalyst layer and a catalytic support for the anode catalyst layer and cathode catalyst layer.
- **Problem Solution:** Best anode-cathode assembly of the present invention shows overall water splitting voltage of 1.88V in 1M KOH treated seawater with a benchmark current density of 10mA/cm² required for a 12.8% efficiency solar cell driven electrolyzer.

TRL (Technology Readiness Level)

TRL- 3/4 Proof of concept ready Stage

Research Lab

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Images



FIG. 1: Illustrates electrolysis in untreated seawater;



FIG. 2: Illustrates lab-made simple electrolyzer in KOH treated seawater and production of O₂ and H₂ collected in inverted glass tube;



FIG. 3: Illustrates lab-made simple electrolyzer for salty groundwater;

Key Features / Value Proposition

❖ ***Industrial Perspective:***

The present electrolyzer system is feasible to produce green hydrogen from the natural resource of water i.e. **treated seawater ground water and salty ground water.**

❖ ***Technical Perspective:***

The deployment method of the present electrolyzer system is **non-precious, cost effective** and straightforward synthesis of cathode and anode catalysis of sea water electrolysis for efficient H₂ production.

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