



## Industrial Consultancy & Sponsored Research (IC&SR)

### SODIUM-ION CONDUCTING SOLID ELECTROLYTE MEMBRANE AND BATTERY THEREOF

#### IITM Technology Available for Licensing

##### PROBLEM STATEMENT

- In the Present era, both the Electric Vehicle (EV) & renewable energy sectors are heavily affected on the **safety issues** due to the use of Li-ion and Na- ion batteries.
- The problem can be resolved by using **solid electrolyte film** in such batteries.
- There are a few prior art solutions disclosed for Na-ion battery, however, could not resolve the issues related to poor mechanical stability, lower ionic conductive issues.
- Hence, there is a need to address said issues in efficient matter.

##### INTELLECTUAL PROPERTY

IITM IDF Ref. 2309; IN Patent No:414125

##### TECHNOLOGY CATEGORY/ MARKET

**Technology:** Solid Electrolyte Film ;  
**Industry & Application:** Automobile & Transportation, ;  
**Market:** The global Solid Electrolyte Film market is projected to grow at a **CAGR** of **15%** during **2024-2030**.

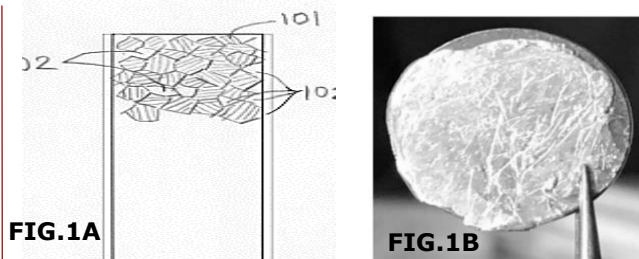
##### TRL (TECHNOLOGY READINESS LEVEL)

TRL-4, Proof of Concept ready, tested in lab.

##### TECHNOLOGY

- The present invention describes a room temperature rechargeable **sodium-sulphur battery** configured with a novel **solid electrolyte film**.
- The battery includes **an anode** comprising **sodium metal**, a **solid electrolyte film** comprising sintered  $\text{Na}_3\text{Zr}_2\text{Si}_2\text{PO}_{12}$  (**NZSP**) infiltrated with poly(vinylidene fluoride-co-hexafluoropropylene) (**PVDF-HFP**) polymer.
- The polymer comprises **12-20%** of the weight of the film.

##### IMAGE



**FIG.1A** illustrates a schematic representation of NZSP solid electrolyte film;  
**FIG.1B** illustrates image of fresh sodium metal.

- The polymer is configured to **absorb** a **solution of 1.5M NaClO4** in tetraethylene glycol dimethyl ether (TEGDME) to produce a **gel conductive of Na+ ions**, the electrolyte film is placed in contact with the anode, the **solid electrolyte film** has a ionic conductivity of **~0.4 mS/cm<sup>2</sup>**.
- The battery further includes a cathode, said cathode comprises of carbon in contact with a catholyte prepared by dissolving stoichiometric amounts of **sodium sulfide (Na<sub>2</sub>S)** & **sulphur** in **1.5M NaClO4/TEGDME**.
- The **sulphur** content is configured to be **0.1 mg μL-1 or lower**;
- The **sodium sulphide battery** further includes a **current collector**, coated with **95% acetylene black** & **5% PVDF-HFP** on a carbon fiber fabric laminated on the NSZP electrolyte film configured to **enhance interfacial contact** between cathode & the electrolyte.
- Further, a **method** of making a solid electrolyte film for sodium ion batteries is disclosed in **Fig. 2**.

##### RESEARCH LAB

Prof. Ramaprabhu S, Dept. of Physics

##### CONTACT US

Dr. Dara Ajay, Head  
 Technology Transfer Office,  
 IPM Cell- IC&SR, IIT Madras

IITM TTO Website:  
<https://ipm.icsr.in/ipm/>

Email: [smipm-icsr@icsrpis.iitm.ac.in](mailto:smipm-icsr@icsrpis.iitm.ac.in)  
[sm-marketing@imail.iitm.ac.in](mailto:sm-marketing@imail.iitm.ac.in)  
 Phone: +91-44-2257 9756/ 9719

### TECHNOLOGY

- Said method comprising following steps :  
1st step states that synthesizing  $\text{Na}_3\text{Zr}_3\text{Si}_3\text{PO}_{33}$  (NZSP) powder by a sol-gel method comprising formation of a sol & a gel;  
2nd step states that dispersing the  $\text{Na}_3\text{Zr}_2\text{Si}_2\text{PO}_{12}$  (NZSP) powder in water with 5wt% polyvinyl alcohol to form a NZSP slurry;  
3rd step states that tape casting the NZSP slurry over a sacrificial layer on a carbon fiber fabric substrate to form a NZSP sheet;  
4th step states that heating the NZSP sheet to about  $600^\circ\text{C}$  to separate the sheet from the substrate;  
5th step states that sintering the sheet at about  $1000^\circ\text{C}$ ; & finally, infiltrating a sodium ion conducting polymer on to the sheet to **obtain** the polymer infiltrated solid electrolyte film.

### KEY FEATURES / VALUE PROPOSITION

#### ❖ Technical Perspective:

- The Sodium sulphide battery includes a current collector, coated with **95% acetylene black & 5% PVDF-HFP** on a carbon fiber fabric laminated on the **NZSP electrolyte film** configured to **enhance interfacial contact** between cathode & the electrolyte, thereby **ionic conductivity increases**.
- The infiltration of the polymer into the pores of the NZSP sheet provides **mechanical stability, enhances ionic conductivity & reduces surface contact resistance** of the solid electrolyte.
- The solid electrolyte has a **thickness of 0.25 mm or less & ionic conductivity 0.4 mS $\text{cm}^{-2}$  or more**.

#### ❖ Industrial Perspective:

- The **solid electrolyte film** finds **many application**, used as **carbon fiber cloth, gel electrolyte & etc**.
- The process of making a solid electrolyte film is **cost-effective, safe**, required **less energy** for manufacturing sodium-sulphur battery applicable in India & globally.

### IMAGE

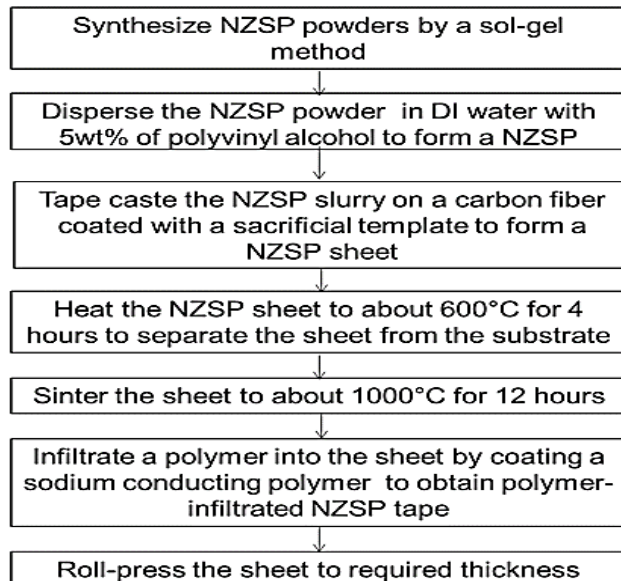


FIG.2 illustrating a flow chart of method of making a solid electrolyte film for sodium ion batteries.

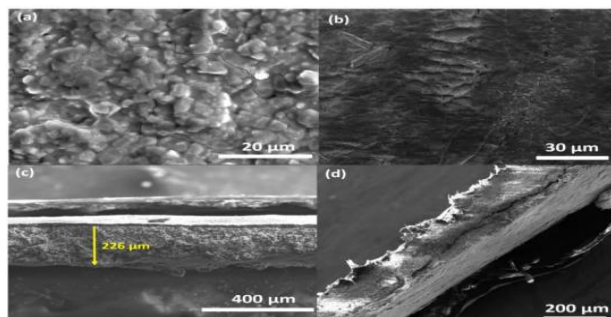


FIG.3 illustrating the X-ray diffraction pattern of polymer solid electrolyte film.

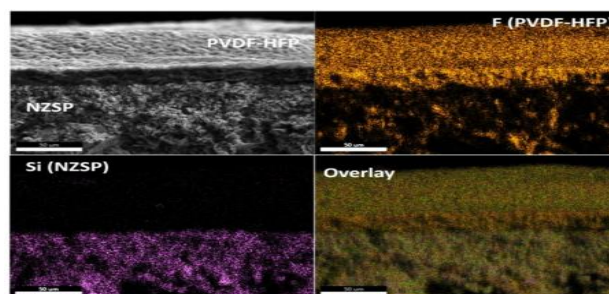


FIG.3 illustrating SEM images and elemental mapping of the solid electrolyte & cross section of NZSP/PVDF-HFP interface.

### CONTACT US

Dr. Dara Ajay, Head  
Technology Transfer Office,  
IPM Cell- IC&SR, IIT Madras

IITM TTO Website:  
<https://ipm.icsr.in/ipm/>

Email: [smipm-icsr@icsrpis.iitm.ac.in](mailto:smipm-icsr@icsrpis.iitm.ac.in)  
[sm-marketing@imail.iitm.ac.in](mailto:sm-marketing@imail.iitm.ac.in)  
Phone: +91-44-2257 9756/ 9719