

### Industrial Consultancy & Sponsored Research (IC&SR)

## Aqueous Composition for Durable and Extremely Efficient Water Repelling Superhydrophobic Materials at Ambient Condition Thereof

### IITM Technology Available for Licensing

#### Problem Statement

- Traditional superhydrophobic coating method use **harmful organic solvents & complex process**.
- Current coatings often lack **durability and performance** under varying conditions.
- **Flexibility & compatibility** in diverse substrates are essential for coatings to be widely applicable.
- Multifunctional property like **antimicrobial activity and stability** are desired.
- **Versatile coatings** capable of addressing various industry needs are crucial.
- Hence, the instant patent disclosure is in need.

#### Technology Category/ Market

**Categories:** Chemistry & Chemical Analysis | Advance Material & Manufacturing

**Industry:** Material Science, Surface Engineering

**Applications:** Paints, Pigments, Paper, Varnish, Textiles, and Construction Materials.

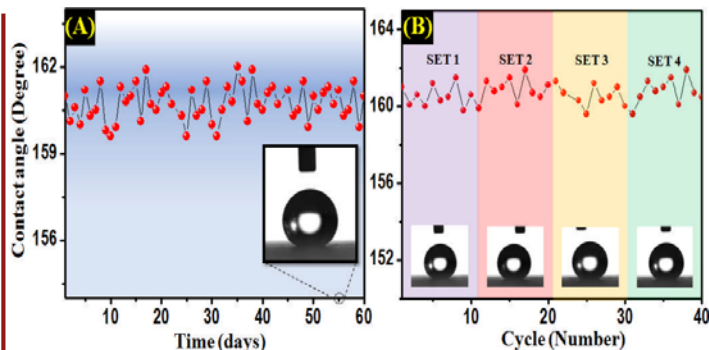
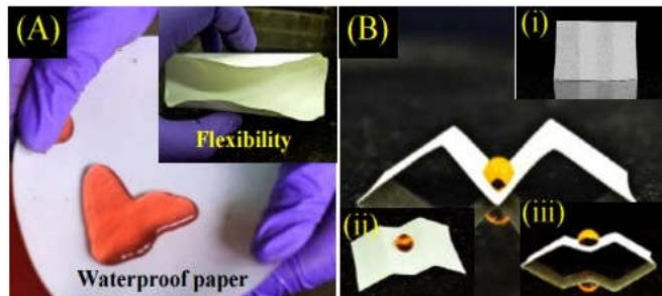
**Market:** The Global Superhydrophobic Coatings Market size was estimated at **\$ 19 M in 2021** and will reach around **\$ 120 M by 2030**, poised to grow at **25% CAGR** from **2021 to 2030**.

#### Technology

The instant invention discloses an **Aqueous Composition for the Durable and Extremely Efficient Water Repelling Superhydrophobic Materials at Ambient Condition Thereof**.

**FIG 1A:** Unstable water drops on coated filter paper shows retained mechanical flexibility

**FIG 1B** Induced twisting/ bending on the coated paper. Colored water drop that changes its shape to oval on folded paper due to its induced.



**FIG 2:** Durability of the coatings in

**(A) ambient condition and**

**(B) externally applied cyclic perturbations:**

- (Set-1) exposure to various organic fluids,
  - (Set-2) high temperature (200 °C) treatment
  - (Set-3) low temperature (-80 °C) treatment and
  - (Set-4) exposure to direct sunlight (longevity test).
- Photograph showing static CA of water droplet after **(A) 55 days & (B) each set of experiments.**

#### Key Features / Value Proposition

##### User perspective:-

- **Simple Water-based Method**
- **Durable Superhydrophobic Coatings**
- **Versatile Applications**
- **Reliable Protection Against Moisture.**
- **No Need For Frequent Application**

##### Industrial perspective:-

- **No Organic Solvents Usage.**
- **Economically Viable Technology.**
- **Sustainable and Eco-friendly Process**
- **Meets Industrial Safety & Regulatory Standards**

##### Technology perspective:-

- **Utilization of Silanes in Water-based Processes for Chemical Modification**
- **High Contact Angles (>160°)**
- **Low Roll-off Angles (<10°)**
- **Ensure Excellent Water Repellency**
- **Durability Against Mechanical & Chemical Stress**
- **Efficient Large-scale Production**

#### CONTACT US

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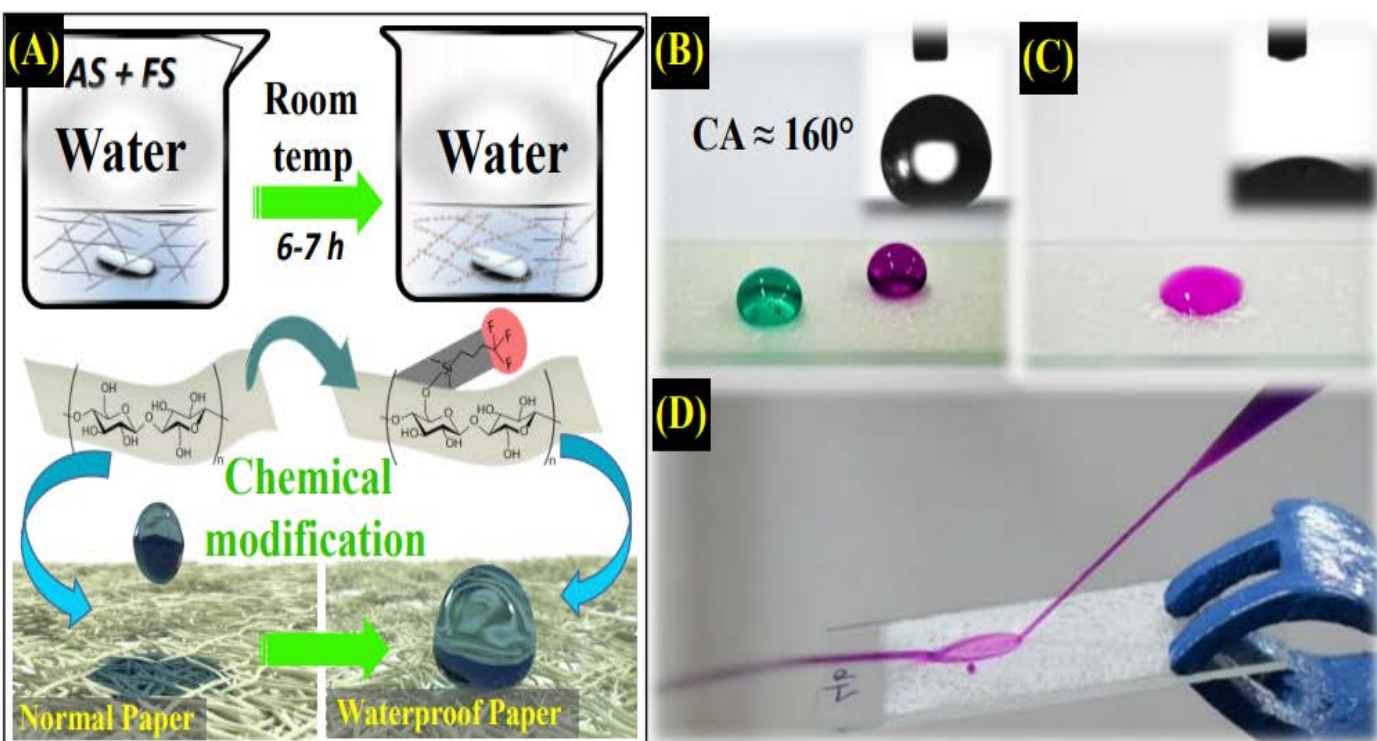
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### Methods Disclosed

- The disclosed methods involve the fabrication of durable & multifunctional superhydrophobic coatings using a water-based approach.
- This process eliminates the use of harmful organic solvents, making it eco-friendly.
- The method includes chemical modification and functionalization of hydrophilic materials, e.g., cellulose nanofibers or clay, using silanes.
- These materials are dispersed in water, mixed with specific functional silanes, and vigorously stirred under room temperature conditions for several hours.
- This results in formation of superhydrophobic coatings with good water-repelling properties.
- The coatings can be applied using various methods and are suitable for a wide range of substrates, including both soft & hard surfaces.
- Additionally, the coatings exhibit robustness against mechanical abrasions, thermal stability, & antimicrobial properties, making them highly versatile for diverse applications.



### Intellectual Property

IITM IDF No.: 1600 | IP No.: 356023 (Granted)

### TRL (Technology Readiness Level)

TRL- 3: Proof of Concept Stage.

### Research Lab

Prof. Pradeep T; Department of Chemistry.

**FIG 3 (A).** Schematic representation of cellulose nanofibers (CNFs) based waterborne superhydrophobic material, the building block of waterproof paper.

**FIG 3 (B & C).** Water droplet on modified and native CNFs coated surface. Inset, the static CA of water droplet.

**FIG 3 (D).** Continuous jet flow on coated glass. KMnO<sub>4</sub> and NiSO<sub>4</sub> aqueous solutions were used in B, C and D, respectively, instead of pure water to have color contrast.

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