

TTO - IPM Cell



Industrial Consultancy & Sponsored Research (IC&SR)

Structural Health Monitoring System for Large Plate-Like Structures Using **Ultrasonic Guided Waves**

IITM Technology Available for Licensing

PROBLEMSTATEMENT

- > Regular physical inspections of vehicles, buildings, and watercraft are essential for ensuring structural integrity.
- > Plate-like structures, used in aircraft wings substructures, require continuous and monitoring for reliable operation.
- Guided-wave approaches have shown potential for structural health monitoring, but the transmitter network's size distribution affects signal acquisition capability.
- > Structural inspections of commercial aircraft are often manual and costly, with transducer systems obtaining potential defects but not processing data for trending, reporting, forecasting, and maintenance scheduling.
- MTMR and STMR types of transducers have shown promise for defect imaging in SHM approaches, but have limitations due to large scale networks and difficulty in wiring, controlling, and signal acquisition.
- > There is a need for better performance and alternate technologies to the above said limitation.

TECHNOLOGYCATEGORY MARKET

Technology: Structural health monitoring system using ultrasonic guided waves

Category: Assistive, Test Equipment & Design Manufacturing

Industry: Material Testing, parts frame Manufacturing Industry

Application: Aircraft structures, storage tanks & installations

Market: The global market size was valued at \$4.90 billion in 2020, and is projected to reach \$10.43 billion by 2028, registering a CAGR of 11.10%.

INIELLECTUAL PROPERTY

IITM IDF Ref. 1068 Patent No: IN 376217

TRL (Technology Readiness Level)

TRL- 3, Experimental Proof of concept;

Research Lab

Prof. Prabhu RajagopaL & Prof. Krishnan Balasubramaniam. Dept. of Mechanical Engineering

TECHNOLOGY

Structural Health Monitoring System for **Large Plate-like Structures**

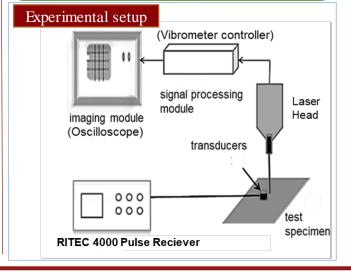
Features array transducers positioned spaced apart within predetermined distance from a transmitter.

An exciting element generates ultrasonic guided waves in at least one transducer.

A signal processing module processes received signals to detect damage in the structure.

An imaging module communicates with the signal processor to capture and reconstruct the structure under observation.

Transducers are distributed in an irregular pattern using the Poisson disk technique.



CONTACT US

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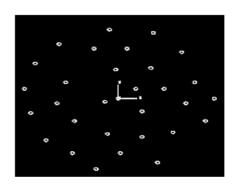


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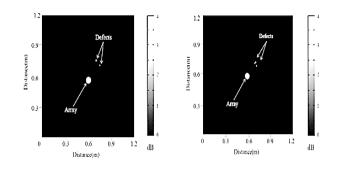
Schematic layout of the condensed sparse STMR array



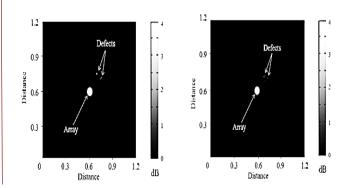
The figure below illustrates a sample plate with circular through-holes



The figure below illustrates a reconstructed image of simulated closely spaced holes



The figure below illustrates a reconstructed image of simulated closely spaced holes, generated by PA STMR array



Key Features / Value Proposition

- ❖ A system for structural health monitoring of platelike structures using ultrasonic guided waves.
- Configuration
 - ✓ Condensed transducer configuration with a Single Transmitter and Multiple Receivers (STMR) with non-uniform distribution of transducers
- Density & Distribution
 - ✓ Provided a lesser transducer density through the Poisson disk sparse distribution function.

❖ Technique

- √ The Poisson disk technique is used to generate non-uniform distribution of transducers in the array.
- ✓ Reduce the effects of aliasing when reconstructing images of the target domain.
- ✓ An information matrix is stored so that the location, size and orientation of the damaged area are determined.

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