

# TTO - IPM Cell



# Industrial Consultancy & Sponsored Research (IC&SR)

## COMPOSITION & PROCESS FOR ENHANCED OIL RECOVERY IITM Technology Available for Licensing

#### Problem Statement

- In the present era, reduction of interfacial tension is one of the crucial parameter in the field of petroleum engineering to enhance the production of trapped residual crude oil in the classic reservoir.
- Several studies noted that IFT does not reduce significantly with an increased temperature & salinity of the crude oil/water system during IFT measurement with an addition of conventional surfactants including other issues.
- Hence there is a need of eco-friendly process for increasing the residual oil production.

## Technology Category/ Market

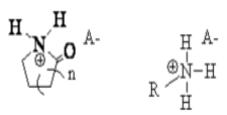
**Technology:** Composition & process for enhanced oil recovery; Industry/Application: Oil & Ga, Manufacturing/Chemical.

Market: The global oil & gas separation equipment market size is growing at a CAGR of 7.1% during 2024-2030.

# Technology

- Present invention describes a composition hydrocarbons extracting from subterranean reservoir containing hydrocarbons, comprising:
- (a) an ionic liquid, wherein the ionic liquid is selected from the group of lactam, ammonium, hydroxyl ammonium, imidazolium, piridinium, quinolidinium, isoquinolidium, and combinations thereof, wherein the ionic liquid concentration in the range of 10 to 100000 ppm,
- (b) water, and
- (c) salt, wherein the salt is an alkali metal salt, and has a concentration in the range of 50 to 500000 ppm,

wherein the ionic liquid is selected from the group comprising of



and combinations thereof, wherein n is 0 to 10; A is a negatively counter anion.

- R is C1-16 alkyl, wherein alkyl is optionally substituted with substituents selected from the group of hydroxyl, nitro, halogen, -OR1, -COOR1, C1-6 alkyl, C5-10 aryl, C3-10 heteroaryl, wherein R1 is selected from the group of hydrogen, C1-16 alkyl, and C6-10 aryl, wherein alkyl and aryl are optionally substituted with hydroxyl, nitro, halogen, alkyl, and aryl.
- Further, said application describes a method of recovering and/or extracting hydrocarbons from subterranean reservoir containing hydrocarbons using the said composition.

### Intellectual Property

IITM IDF Ref. 1263; Patent No:324764;

TRL (Technology Readiness Level)

TRL-4, Proof of concept tested in Lab;

#### Research Lab

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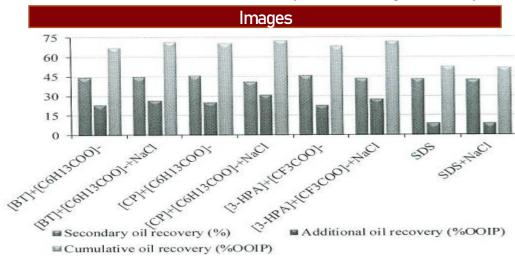
# Technology Transfer Office TTO - IPM Cell



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# Key Features / Value Proposition

- Provides a process for enhanced oil recovery using lactam and hydroxyl ammonium based ionic liquids by enabling the reduction of interfacial tension (IFT) in the formation water reservoir,
- Facilitates enhanced recovery of residual crude oil from reservoirs.
- Small amount of ionic liquids (ILs) (in ppm) is very effective in enhancing the oil recovery.
- Overall recovery is about 70%, shows a great improvement in recovery factor.
- The process is indeed an economic intensive for upstream oil & gas industry.



## Sample Result

Core No	Slug type	S <sub>o</sub> i	S <sub>or</sub> (%)						Additional oil recovery (%OOIP)			Tot	
			Aft er wa ter flo od (% O OI P)	Aft er IL/ SD S slu g flo od (% O OI P)	Aft er pol ym er flo od (% O OI P)	Aft er cha se wa ter flo od (% O OI P)	I S V ( P V )	Seco nda ry oil reco very (%)	Aft er IL/ SD S slu g flo od (% O OI P)	Aft er pol ym er flo od (% O OI P)	Aft er cha se wa ter flo od (% O OI P)	al add itio nal oil rec ove ry (% OO IP)	Cu mul ative oil reco very (% OOI P)
Î	[BT] <sup>+</sup> [ C <sub>6</sub> H <sub>13</sub> C OO]	5 3. 5	55. 83	42. 50	35. 00	32. 50	0. 2 5	44.1 7	13. 33	7.5 0	2.5 0	23.3	67.5 0

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