

# Technology Transfer Office TTO - IPM Cell



# Industrial Consultancy & Sponsored Research (IC&SR)

Metal-Free approach and Method for Synthesis of Polyesters IITM Technology Available for Licensing

### **PROBLEMSTATEMENT**

- ➤ The conventional methods for synthesizing semi-aromatic polyesters use a Ring Opening Copolymerization (ROCOP) reaction with monomers and organometallic catalysts.
- ➤ This method is unsafe and can lead to environmental and human health issues.
- Metal catalysts are prone to transformations, such as hydrolysis and alkylation, and can cause chemical changes when in contact with body fluids.
- Prior methods do not adapt metal-free catalysts, and the synthesis of organometallic catalysts is not costeffective.
- Therefore, an improved metal-free approach is needed for the synthesis of poly(tBGE-alt-PA) copolymers.

## TECHNOLOGYCATEGORY MARKET

**Technology:** Metal free synthesis of polyester **Category:** Chemistry & Chemical Analysis

Industry: Polymer

Application: Biomedical

Market: The global market size was reached USD 716.83 billion in 2022 and is expected to reach around USD 1,207.11 billion by the end of 2032, growing at a compound annual growth

rate (CAGR) of 5.4% from 2023 to 2032

## **INIELLECTUAL PROPERTY**

IITM IDF Ref. 1682 Patent No: IN 351891

# TRL (Technology Readiness Level)

TRL- 4, Experimentally validated in Lab;

## Research Lab

**Prof**. Rama S Verma - Dept. of Biotechnology & **Prof**. Debashis Chakraborty - Dept. of Chemistry

## TECHNOLOGY

## Method

•Synthesis of poly(tbge (tert-butyl glycidyl ether)-alt-pa (phthalic anhydride)) copolymer

•by

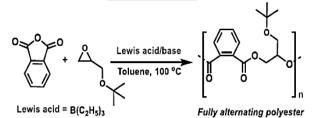
•ring-opening copolymerisation (rocop) reaction

and

 pa (phthalic anhydride) and tbge (tertbutyl glycidyl ethere) as comonomers

 ppncl (bis(triphenylphosphoranylidene) ammonium chloride) and triethyl borane as metal-free catalysts.

Polyester



Lewis base =PPNCI

3

Fig 1 shows a fully alternating copolymerisation of PA with t-BGE by Lewis pair (LP)

### **CONTACT US**

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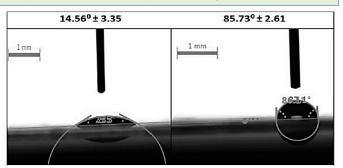


# IIT MADRAS Technology Transfer Office TTO - IPM Cell



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Fig 2 shows a water contact angle of non-coated and poly(tBGE-alt-2 PA) copolymer coated glass surface



**Fig 4** shows in vitro **biocompatible study** of poly(tBGE-alt-PA) copolymeric nanoparticles carried out by **MTT test** on HEK-293 and PBMCs in dose dependent manner for 72 hrs

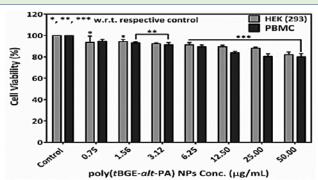


Fig 3 shows a MALDI-TOF Mass spectrometry spectrum of poly(tBGE-alt-PA) copolymer

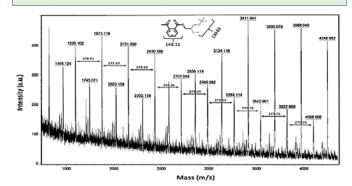
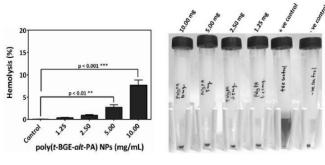


Fig 5 shows in vitro hemolysis test of poly(tBGE-alt-PA) copolymeric NPs carried out on rat blood with 2% RBC suspension



# Key Features / Value Proposition

#### Reaction vessel:

Dry schlenk tube under argon atmosphere.

#### **❖ Monomers:**

❖ PA, tBGE, Et3B, PPNCI, immersed in oil bath at 100°C.

#### Reaction

- Acetic acid solution quenched polymerization reaction.
- Precipitated copolymer dissolved in dichloromethane, precipitated with cold methanol.
- Dialysis with distilled water removed low molecular weight copolymer and unreacted monomer.

## Yield

Poly(tBGE-alt-PA) copolymer synthesized via ROCOP reaction with over 99% yield.

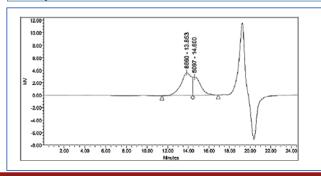
# Advantages

- ❖ Metal-Free Polyester Synthesis
- **Eco-friendly** and biocompatible.

#### Application

Widely used in biomedical applications like drug delivery and tissue engineering.

Fig 6 shows a GPC of poly(tBGE-alt-PA) copolymer obtained by B(C<sub>2</sub>H<sub>5</sub>)3/PPNCI-based metal-free catalyst



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