

IIT MADRAS Technology Transfer Office TTO - IPM Cell



Industrial Consultancy & Sponsored Research (IC&SR)

Systems and methods for suppressing thermo-acoustic instabilities in a Combustor

IITM Technology Available for Licensing

PROBLEMSTATEMENT

Indian Institute of Technology Madras

- Turbulent flows like gas turbine combustors can experience thermoacoustic instability due to large amplitude periodic oscillations.
- > This instability can **cause extensive damage** to combustor parts, leading to fatigue failure, loss of system performance, and mission failure.
- > Smart control strategies have been developed to mitigate this instability, including acoustic dampers, liners, staged fuel injection, and microjet injections.
- > Passive control involves modifying combustor geometry, altering fuel injection Helmholtz mechanisms, installing baffles, resonators, and applying acoustic liners.
- Active control strategies supply energy to the thermoacoustic system through dvnamic actuators, divided into active closed-loop and open-loop control.

TECHNOLOGYCATEGORY MARKET

Technology: Suppressing thermo-acoustic instabilities in a Combustor

Category: Aerospace & Defense Technologies Industry: Aerospace

Application: Aero engine gas turbines

Market: The global market size was reached USD 3.3 billion in 2023 and is projected to expand at 9.2% CAGR from 2024 to 2032

INIELLECTUAL PROPERTY

IITM IDF Ref. 1946 Patent No: IN 547498

TRL (Technology Readiness Level)

TRL- 4, Experimentally validated in Lab;

Research Lab

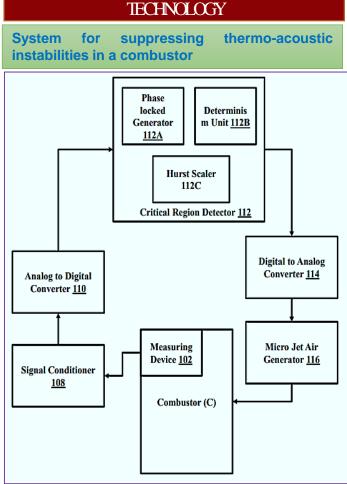
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IITM TTO Website: https://ipm.icsr.in/ipm/



- > Generating first and second signals for combustor's turbulent velocity and acoustic pressure fluctuations.
- > Determining phase locked values for signal synchronization.
- > Measuring parameters for recurring turbulent fluctuations velocitv at each combustor location.
- > Determining Hurst exponent values based on first signal.
- > Identifying critical region for phase locked values, recurring fluctuations, and Hurst exponent values.
- Injecting micro-jets to suppress thermoacoustic instabilities.

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control Method optimizing the open-loop or smart passive of strategy in а turbulent combustor ALGORITHM FOR FLOW OPEN-LOOP CONTROL CONTROL Identification of Flow "critical region" of the Actuator controller flow Secondary air injection Pressure Fractal analysis of Transducer velocity data Signal conditioner Velocity data time series **PIV Image** Data Acquisition analyzer Filter Lens CMOS Camera Nd:YLF Laser Pulse gernerator

Key Features / Value Proposition

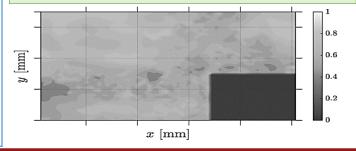
Detecting Combustion Instabilities

- Determining phase locked values across the combustor to indicate synchronization of turbulent velocity and acoustic pressure.
- Using Hilbert transform to determine phase difference of first and second signals.
- The phase locked value corresponds to a correlation between turbulent velocity and acoustic pressure.
- Measures recurring fluctuations in turbulent velocity including recurrence rate, determinism, entropy, trapping time, and average diagonal length.
- Measures a Euclidian distance between state points of the phase space trajectory at every combustor location.
- Hurst exponent values indicate scaling behavior of the first signal corresponding to turbulent velocity.
- Detects a critical region of the combustor at a region in the combustor.

Advancement

 Hurst exponent value is close to zero for periodic signals and greater than 0.5 for noisy and fractal signals.

The below diagram shows a distribution of H when the state of thermoacoustic instability is controlled by targeting the critical region using secondary air



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